SMM0204

Vishay Draloric

Thin Film Mini-MELF Resistors



AUTOMOTIVE

RoHS COMPLIANT

GREEN

(5-2008)



FEATURES

- Advanced thin film technology
- AEC-Q200 gualified
- Low TCR and tight tolerances
- Excellent stability in different environmental conditions
- Pure tin termination on nickel barrier, plated on press fit steel caps
- Compliant to RoHS Directive 2002/95/EC

| STANDAR | STANDARD ELECTRICAL SPECIFICATIONS | | | | | | | |
|--------------|------------------------------------|---|-------------------------------------|--------------------------|---|-----------------------|--|--|
| MODEL | POWER RATING <i>P</i> 70 W | LIMITING ELEMENT VOLTAGE DC or AC _{RMS} V | TEMPERATURE COEFFICIENT ppm/K | TOLERANCE % | RESISTANCE RANGE Ω | E-SERIES | | |
| SMM0204 | 0.25 | 200 | ± 15 | ± 0.1 ± 0.25 ± 0.5 | 43R to 221K 22R to 221K 10R to 221K | 24; 96; 192 | | |
| SMM0204 | 0.25 | 200 | ± 25 | ± 0.1 ± 0.25 ±0.5 | 43R to 511K 22R to 511K 10R to 1M0 | 24; 96; 192 | | |
| SMM0204 | 0.25 | 200 | ± 50 | ± 0.5 ± 1 | 10R to 1M0 R82 to 10M | 24; 96; 192 24; 96 | | |
| SMM0204 | 0.25 | 200 | ± 100 | ± 5 | R22 to 10M | 24 | | |
| Zero-Ohm-Res | sistor: OMM0204 | $R_{\rm max.} = 10 \ {\rm m}\Omega$ $I_{\rm r}$ | _{max.} = 3 A | | | | | |

Notes

SMM0204 EN803 E0 and OMM0204 EN803 E0 respectively are available versions with IECQ-CECC approval to EN 140401-803, version A, with nominal failure rate level E0.

The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.

| TECHNICAL SPECIFICATIONS | | | | | |
|--|-------------------------|-------------------------|--|--|--|
| PARAMETER | UNIT | SMM0204 | | | |
| Power rating P ₇₀ | W | 0.25 | | | |
| Limiting element voltage, DC or AC _{RMS} | V | 200 | | | |
| Insulation voltage (1 min), DC or AC _{PEAK} | V | 300 | | | |
| Insulation resistance | Ω | ≥ 10 ¹⁰ | | | |
| Category temperature range | °C - 55 to + 125 (+ 155 | | | | |
| Failure rate: FIT _{observed} | \leq 0. | 1 x 10 ⁻⁹ /h | | | |

Notes

The upper temperature limit of 125 °C reflects the prescriptions of the detail specification EN 140401-803. However, the products may be operated up 155 °C, if the tradeoff through decreased drift stability is acceptable to the specific application.

The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 125 °C or 155 °C respectively is not exceeded

The specification of this product is based on a test board according to EN 140400, providing a thermal resistance of approximately 220 K/W. These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over

operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

The IECQ-CECC approved product versions SMM0204 EN803 E0 and OMM0204 EN803 E0 respectively feature a quality factor π_{Ω} = 3 for the purpose of system MTBF calculations, compared with π_Q = 10 for the standard versions.

For technical questions, contact: melf@vishay.com

** Please see document "Vishay Material Category Policy": www.vishay.com/doc?99902

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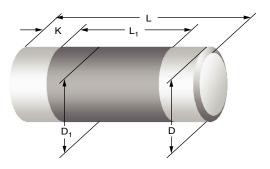
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Thin Film Mini-MELF Resistors

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DIMENSIONS



| DIMENSIONS AND MASS | | | | | | |
|---------------------|----------------|---------------------------|-----------------------------|------------------------|-----------------|--------------|
| ТҮРЕ | L (mm) | D _{max.} (mm) | L _{1 min.} (mm) | D ₁ (mm) | K (mm) | MASS (mg) |
| SMM0204 OMM0204 | 3.6 + 0/- 0.15 | 1.4 | 1.75 | D + 0/- 0.15 | 0.85 + 0/- 0.35 | 18 |

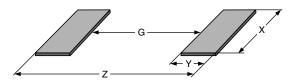
Notes

Color code marking is applied according to IEC 60062 in four bands for 5 % tolerance, or in five bands. Each color band appears as a single solid line, voids are permissible if at least ²/₃ of the band is visible from each radial angle of view. The last color band for tolerance is approximately 50 % wider than the other bands.

• The color of the body coating is light green for jumpers and for a temperature coefficient of ± 50 ppm/K or of ± 100 ppm/K, pink for ± 25 ppm/K, or violet for ± 15 ppm/K.

• Zero ohm jumper are marked with one centered black band.

PATTERN STYLES FOR MELF RESISTORS



| RECOMMENDED SOLDER PAD DIMENSIONS | | | | | | | | |
|-----------------------------------|----------------|-----------|-----------|-----------|------------------|-----------|-----------|-----------|
| | WAVE SOLDERING | | | | REFLOW SOLDERING | | | |
| ТҮРЕ | G (mm) | Y (mm) | X (mm) | Z (mm) | G (mm) | Y (mm) | X (mm) | Z (mm) |
| SMM0204 OMM0204 | 1.5 | 1.5 | 1.8 | 4.5 | 1.6 | 1.25 | 1.7 | 4.1 |

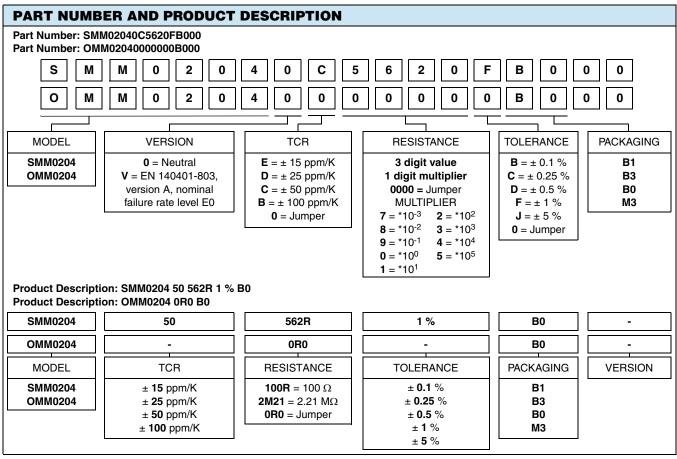
Note

• The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x, or in publication IPC-7351. They do not guarantee any supposed thermal properties, however, they will be found adequate for most general applications.

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Note

• Products can be ordered using either the PART NUMBER or the PRODUCT DESCRIPTION.

| PACKAGING | | | | | | | |
|--------------------------------------|-------------------|----------|----------------------------------|-------|-------|---------------|--|
| ТҮРЕ | CODE | QUANTITY | CARRIER TAPE | WIDTH | PITCH | REEL DIAMETER | |
| | B1 ⁽¹⁾ | 1000 (1) | Blister tape acc. IEC 60286-3 | 8 mm | 4 mm | 180 mm/7" | |
| SMM0204 | В3 | 3000 | | | | | |
| OMM0204 | B0 | 10 000 | Type II | | | 330 mm/13" | |
| | МЗ | 3000 | Bulk case acc. IEC 60286-6 | - | - | - | |
| | B1 | 1000 | Blister tape | 8 mm | 4 mm | 180 mm/7" | |
| SMM0204 EN803 E0 OMM0204 EN803 E0 | В3 | 3000 | acc. IEC 60286-3 | | | | |
| | B0 | 10 000 | Type II | | | 330 mm/13" | |

Note

(1) Package of 1000 pieces, code B1, is available only for products with TCR ± 25 ppm/K or ± 15 ppm/K, and with tolerance ± 0.25 % or ± 0.1 %.

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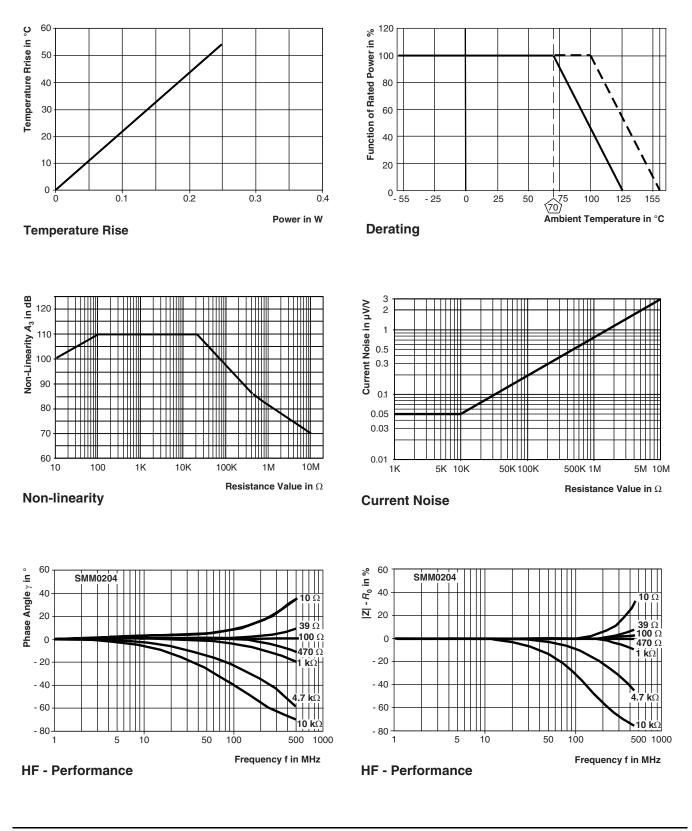


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FUNCTIONAL PERFORMANCE



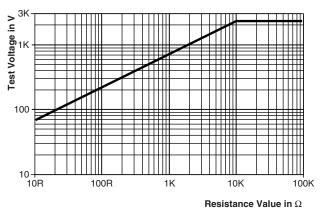
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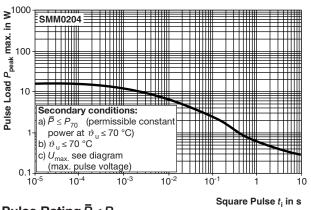
Thin Film Mini-MELF Resistors



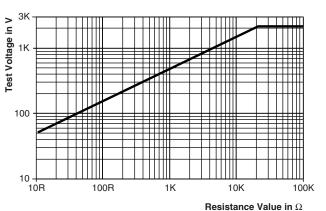
FUNCTIONAL PERFORMANCE



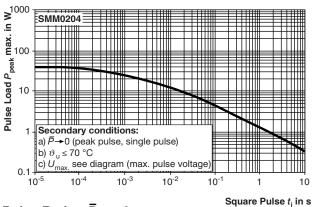
Single pulse high voltage overload capability 1.2/50 acc. EN 60115-1, 4.27



Pulse Rating $\overline{P} \leq P_{70}$



Single pulse high voltage overload capability 10/700 acc. EN 60115-1, 4.27





>¹⁰⁰⁰ .⊑ SMM0204 -MS1 Pulse Voltage $\hat{\mathcal{U}}_{\max}$ ir 008008+<u>|</u>____ tm 200 Secondary conditions: a) \overline{P} see diagram (pulse rating) b) ϑ_u ≤ 70 °Č 0 ↓ 10⁻⁵ 10-4 10-3 10-2 10 1 10 Square Pulse t_i in s

Maximum Pulse Voltage

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| TEST PROCEDURES AND REQUIREMENTS | | | | | | | |
|--|--|--|----------------------------------|---------------------------------|--------------------------|--|--|
| | | REQUIREMENTS PERMISSIBLE CHANGE (ΔR) | | | | | |
| TEST | CONDITIONS OF TEST | STABILITY CLASS 0.25 | STABILITY CLASS 0.5 | STABILITY CLASS 1 | STABILITY CLASS 2 | | |
| | | 10 Ω to 332 kΩ | $1~\Omega$ to $10~\Omega$ | <1Ω | > 332 kΩ | | |
| Endurance test at 70 °C | $U = \sqrt{P_{70} \times R} \le U_{\text{max.}};$ 1.5 h "on", 0.5 h "off" | | | | | | |
| IEC 60115-1, 4.25.1 | at 70 °C, 1000 h | ± (0.25 % | \pm (0.25 % <i>R</i> + 0.05 Ω) | | \pm (0.5 % R + 0.05 Ω) | | |
| | at 70 °C, 8000 h | \pm (0.5 % R + 0.05 Ω) | | | \pm (1.0 % R + 0.05 Ω) | | |
| Endurance at UCT IEC 60115-1, 4.25.3 | at 125 °C, 1000 h | ± (0.25 % <i>R</i> + 0.05 Ω) | | ± (0.5 % <i>R</i> + 0.05 Ω) | | | |
| Damp heat steady state 40 °C/93 % RH IEC 60115-1, 4.24 and IEC 60068-2-78 | 56 days; $U = 0.1 \times \sqrt{P_{70} \times R}$; $U_{max.} = 20 \text{ V}$ | \pm (0.25 % R + 0.05 Ω) \pm (0.5 % R + | | + 0.05 Ω) | | | |
| Damp heat steady state accelerated 85 °C/85 % RH | 1000 h; $U = 0.3 \times \sqrt{P_{70} \times R}$; $U_{max.} = 40 \text{ V}$ | ± 1.0 % <i>R</i> + 0.05 Ω) ⁽¹⁾ | | | | | |
| Rapid change of temperature; 1000 cycles IEC 60115-1, 4.19 and IEC 60068-2-14 | 30 min at LCT; 30 min at UCT; LCT = - 55 °C; UCT = 125 °C | \pm (0.25 % R + 0.05 Ω) | | | | | |
| Overload test IEC 60115-1, 4.13 | $U = 2.5 \text{ x } \sqrt{P_{70} \text{ x } R} \le 2 \text{ x } U_{\text{max.}};$ 2 s | ± (0.05 % <i>R</i> + 0.01 Ω) = | | ± (0.1 % <i>R</i> + 0.05 Ω) | | | |
| Electrostatic discharge (HBM) IEC 60340-3-1 | 3 positive + 3 negative discharges 2 kV | ± (0.5 % <i>R</i> + 0.05 Ω) | | | | | |
| Resistance to soldering heat IEC 60115-1, 4.18.2 and IEC 60068-2-58 | Solder bath method (260 ± 5) °C; 10 s | ± (0.05 % <i>R</i> + 0.01 Ω) ± (| | \pm (0.1 % <i>R</i> + 0.05 Ω) | | | |

Note

 $^{(1)}$ For resistance > 2M21: ± (2.0 % R + 0.05 $\Omega).$

| APPLICABLE SPECIFICATIONS | | | | |
|---------------------------|--|--|--|--|
| • EN 60115-1 | Generic specification | | | |
| • EN 140400 | Sectional specification | | | |
| • EN 140401-803 | Detail specification | | | |
| • IEC 60068-2-x | Variety of environmental test procedures | | | |
| • IEC 60286-3 | Packaging of SMD components | | | |



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