

CHIP COIL (CHIP INDUCTORS) LQG15WH 02D Murata Standard Reference Specification [AEC-Q200]

1.Scope

This reference specification applies to LQG15WH series Chip Coil (Chip Inductors) for Automotive Electoronics based on AEC-Q200.

2.Part Numbering

(ex)	LQ	G	15	W	<u> </u>	1N0	S	0	2	D
	Product ID	Struture	Dimension	Applications	Category	Inductance	Tolerand	e Feature	s Electrode	Pakaging
			$(L \times W)$	and	for Automotive					D:Taping
				Characteristics	s Electoronics					

3.Rating

 Operating Temperature Range. 	-55°C to +125°C
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	mperature Range.	-55°C to +125	°C					
Customer Part Number	MURATA Part Number	Inductance (nH)	Tolerance	Q (min.)	DC Resistance (Ω max.)	Self Resonant Frequency (MHz min.)	Rated Current (mA)	ESD Rank 1C:1kV
			(*1)(refer t	o belov	v comment)		(
	LQG15WH0N7B02D							
	LQG15WH0N7C02D	0.7						
	LQG15WH0N7S02D		-					
	LQG15WH0N8B02D							
	LQG15WH0N8C02D	0.8						
	LQG15WH0N8S02D					15000		
	LQG15WH0N9B02D					10000		
	LQG15WH0N9C02D	0.9						
	LQG15WH0N9S02D							
	LQG15WH1N0B02D							
	LQG15WH1N0C02D	1.0		-	0.03		1200	
	LQG15WH1N0S02D							
	LQG15WH1N1B02D							
	LQG15WH1N1C02D	1.1				14000		
	LQG15WH1N1S02D							
	LQG15WH1N2B02D		1.2					
	LQG15WH1N2C02D	1.2				13000		
	LQG15WH1N2S02D							
	LQG15WH1N3B02D		$B:\pm 0.1 nH$					
	LQG15WH1N3C02D	1.3	C:±0.2nH					1C
	LQG15WH1N3S02D		$S:\pm 0.3 nH$			12000		
	LQG15WH1N4B02D					12000		
	LQG15WH1N4C02D	1.4						
	LQG15WH1N4S02D							
	LQG15WH1N5B02D							
	LQG15WH1N5C02D	1.5				11000		
	LQG15WH1N5S02D							
	LQG15WH1N6B02D]					
	LQG15WH1N6C02D	1.6			0.04			
	LQG15WH1N6S02D				40000	1000		
	LQG15WH1N7B02D			23		10000	1000	
	LQG15WH1N7C02D	1.7						
	LQG15WH1N7S02D							
	LQG15WH1N8B02D		1					
	LQG15WH1N8C02D	1.8				9000		
	LQG15WH1N8S02D							
	LQG15WH1N9B02D		1					
	LQG15WH1N9C02D	1.9			0.05	8000		
	LQG15WH1N9S02D	-						

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No.JELF243B-	<u>9118B-01</u>			_	DC	Self Resonant		2/11
Customer Part Number	MURATA Part Number	Inductance (nH)	Tolerance	Q (min.)	Resistance (Ω max.)	Frequency (MHz min.)	Rated Current	ESD Rar 1C:1kV
Fait Nulliber	Fait Number		(*1)(refer t	to belov	v comment)	(10112-11111.)	(mA)	10.180
	LQG15WH2N0B02D							
	LQG15WH2N0C02D	2.0			0.05			
	LQG15WH2N0S02D							
	LQG15WH2N1B02D							
	LQG15WH2N1C02D	2.1				8000		
	LQG15WH2N1S02D		4		0.06			
	LQG15WH2N2B02D							
	LQG15WH2N2C02D	2.2					1000	
	LQG15WH2N2S02D		-					
	LQG15WH2N3B02D	2.2			0.07	7000		
	LQG15WH2N3C02D	2.3			0.07	7000		
	LQG15WH2N3S02D		-					
	LQG15WH2N4B02D LQG15WH2N4C02D	2.4			0.06			
	LQG15WH2N4C02D	2.4			0.00			
	LQG15WH2N5B02D		-					-
	LQG15WH2N5C02D	2.5						
	LQG15WH2N5S02D	2.0						
	LQG15WH2N6B02D		-					
	LQG15WH2N6C02D	2.6			0.07			
	LQG15WH2N6S02D	2.0			0.01			
	LQG15WH2N7B02D		-			6500		
	LQG15WH2N7C02D	2.7						
	LQG15WH2N7S02D							
	LQG15WH2N8B02D							
	LQG15WH2N8C02D	2.8						
	LQG15WH2N8S02D							
	LQG15WH2N9B02D		B:±0.1nH					
	LQG15WH2N9C02D	2.9	C:±0.2nH	23	0.08			1C
	LQG15WH2N9S02D		S:±0.3nH					
	LQG15WH3N0B02D							
	LQG15WH3N0C02D	3.0						
	LQG15WH3N0S02D		_					
	LQG15WH3N1B02D							
	LQG15WH3N1C02D	3.1						
	LQG15WH3N1S02D		_		0.09		900	
	LQG15WH3N2B02D	0.0				0000		
	LQG15WH3N2C02D	3.2				6000		
	LQG15WH3N2S02D		4					
	LQG15WH3N3B02D LQG15WH3N3C02D	3.3			0.08			
	LQG15WH3N3C02D LQG15WH3N3S02D	3.3			0.08			
	LQG15WH3N3S02D		4					
	LQG15WH3N4B02D	3.4						
	LQG15WH3N4C02D	0.7						
	LQG15WH3N5B02D		1					
	LQG15WH3N5C02D	3.5			0.09	5800		
	LQG15WH3N5S02D							
	LQG15WH3N6B02D		1					
	LQG15WH3N6C02D	3.6						
	LQG15WH3N6S02D					5500		
	LQG15WH3N7B02D]			5500		
	LQG15WH3N7C02D	3.7						
	LQG15WH3N7S02D				0.40			
	LQG15WH3N8B02D		1		0.10			
	LQG15WH3N8C02D	3.8				5000		
	LQG15WH3N8S02D		1	1				

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ecNo.JELF243B-9	118B-01 RG	efer	enc	e			P.	3 / 11
Customer Part Number	MURATA Part Number	Inductance (nH)	Tolerance (*1)(refer t	Q (min.) o belov	DC Resistance (Ω max.) v comment)	Self Resonant Frequency (MHz min.)	Rated Current (mA)	ESD Rank 1C:1kV
	LQG15WH3N9B02D							
	LQG15WH3N9C02D	3.9			0.09		900	
	LQG15WH3N9S02D							
	LQG15WH4N1B02D		_					
	LQG15WH4N1C02D	4.1						
	LQG15WH4N1S02D							
	LQG15WH4N3B02D				0.10	5000		
	LQG15WH4N3C02D	4.3						
	LQG15WH4N3S02D							
	LQG15WH4N7B02D		-					
	LQG15WH4N7C02D	4.7			0.11		800	
	LQG15WH4N7S02D		$B:\pm 0.1 nH$					
	LQG15WH5N1B02D		C:±0.2nH S:±0.3nH					
	LQG15WH5N1C02D	5.1	3.±0.3⊓⊓		0.12			
	LQG15WH5N1S02D					4500		
	LQG15WH5N6B02D		1			4500		
	LQG15WH5N6C02D	5.6						
	LQG15WH5N6S02D							
	LQG15WH5N8B02D							
	LQG15WH5N8C02D	5.8			0.13			
	LQG15WH5N8S02D							
	LQG15WH6N2B02D		-					
	LQG15WH6N2C02D	6.2					700	
	LQG15WH6N2S02D							
	LQG15WH6N8G02D							
	LQG15WH6N8H02D	6.8			0.14	4000		
	LQG15WH6N8J02D							
	LQG15WH7N3G02D							
	LQG15WH7N3H02D	7.3		23	0.17			1C
	LQG15WH7N3J02D						600	
	LQG15WH7N5G02D						600	
	LQG15WH7N5H02D	7.5						
	LQG15WH7N5J02D				0.40			
	LQG15WH8N2G02D				0.16			
	LQG15WH8N2H02D	8.2				3600		
	LQG15WH8N2J02D							
	LQG15WH8N7G02D]					
	LQG15WH8N7H02D	8.7				3500	550	
	LQG15WH8N7J02D				0.17			
	LQG15WH9N1G02D		G:±2%		0.17			
	LQG15WH9N1H02D	9.1	H:±3%			3400		
	LQG15WH9N1J02D		J:±5%					
	LQG15WH9N5G02D							
	LQG15WH9N5H02D	9.5			0.21			
	LQG15WH9N5J02D					3300	500	
	LQG15WH10NG02D					3300	500	
	LQG15WH10NH02D	10.0			0.19			
	LQG15WH10NJ02D		1					
	LQG15WH11NG02D							
	LQG15WH11NH02D	11.0			0.22	3000		
	LQG15WH11NJ02D		4				450	
	LQG15WH12NG02D						-00	
	LQG15WH12NH02D	12.0			0.24			
	LQG15WH12NJ02D		4			2800		
	LQG15WH13NG02D					2000		
	LQG15WH13NH02D	13.0			0.26		400	
	LQG15WH13NJ02D		1					

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Customer Part Number	MURATA Part Number	Inductance (nH)	Tolerance	Q (min.)	DC Resistance (Ω max.)	Self Resonant Frequency (MHz min.)	Rated Current	ESD Rank 1C:1kV
			(*1)(refer t	o belov	v comment)	· · · ·	(mA)	
	LQG15WH15NG02D							
	LQG15WH15NH02D	15.0		23	0.28		400	
	LQG15WH15NJ02D							
	LQG15WH16NG02D							
	LQG15WH16NH02D	16.0		20				
	LQG15WH16NJ02D				0.8	2300		
	LQG15WH18NG02D				0.0	2300		
	LQG15WH18NH02D	18.0	0.1.00/	22				
	LQG15WH18NJ02D		$G:\pm 2\%$				260	10
	LQG15WH19NG02D		H:±3% J:±5%				260	1C
	LQG15WH19NH02D	19.0	J. ± 5 %		0.8			
	LQG15WH19NJ02D							
	LQG15WH20NG02D							
	LQG15WH20NH02D	20.0		20				
	LQG15WH20NJ02D				1.1	2100		
	LQG15WH22NG02D				1.1	2100		
	LQG15WH22NH02D	22.0					230	
	LQG15WH22NJ02D							

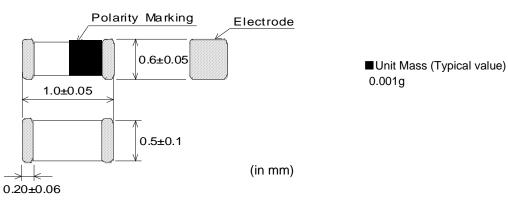
(*1) Standard Testing Conditions

《Unless otherwise specified》 《In case Temperature : Ordinary Temperature / 15°C to 35°C Humidity : Ordinary Humidity / 25%(RH) to 85%(RH)

(In case of doubt)

Temperature: 20°C ± 2°CHumidity: 60%(RH) to 70%(RH)AtmosphericPressure : 86kPa to 106 kPa

4. Appearance and Dimensions



Reference Only

SpecNo.JELF243B-9118B-01 5.Electrical Performance

		Oran alfina atlan	T (M - (b)
No.	Item	Specification	Test Method
5.1	Inductance	Inductance shall meet item 3.	Measuring Equipment: Keysight 4991A or equivalent Measuring Frequency:100MHz (Inductance) 250MHz (Q) Measuring Condition: Test signal level/about 0dBm Electricallength/10mm Weight/about 1N to 5N Measuring Fixture: Keysight 16197A
			Position coil under test as shown in below and contact coil with each terminal by adding weight. Polarity marking should be a topside, and polarity marking should be in the direction of the fixture for position of chip coil.
5.2	Q	Q shall meet item 3.	Measuring Method:See P.11 [Electrical Performance:Measuring Method of Inductance/Q]
5.3	DC Resistance	DC Resistance shall meet item 3.	Measuring Equipment: Digital multi meter
5.4	Self Resonant Frequency(S.R.F)	S.R.F shall meet item 3.	Measuring Equipment: Keysight N5230A or equivalent
5.5	Rated Current	Self temperature rise shall be limited to 25°C max.	The allowable current is applied.

6.Q200 Requirement

6.1.Performance (based on Table 5 for Magnetics(Inductors / Transformer)

AEC-Q200 Rev.D issued June 1. 2010

		AEC-Q200	Murata Specification / Deviation
No	Stress	Test Method	
3	High Temperature Exposure	1000hours at 125 deg C Set for 24hours at room temperature, then measured.	Meet Table A after testing. <u>Table A</u> <u>Appearance</u> No damage Inductance Change (at 100MHz) Within ±10%
4	Temperature Cycling	1000cycles -40 deg C to +125 deg C Set for 24hours at room temperature,then measured.	Meet Table A after testing.
7	Biased Humidity	1000hours at 85 deg C, 85%RH unpowered.	Meet Table A after testing.
8		Apply 125 deg C 1000hours Set for 24hours at room temperature, then measured	Meet Table A after testing.
9	External Visual	Visual inspection	No abnormalities
10	Physical Dimension	Meet ITEM 4 (Style and Dimensions)	No defects
	to Solvents	Per MIL-STD-202 Method 215	Not Applicable
13		Per MIL-STD-202 Method 213 Condition C : 100g's(0.98N), 6ms, Half sine, 12.3ft/s	Meet Table A after testing.

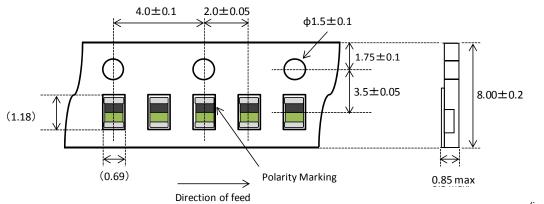
SpecNo.JELF243B-9118B-01

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		AEC-Q200	Murata Specification / Deviation
No	Stress	Test Method	
14	Vibration	5g's(0.049N) for 20 minutes, 12cycles each of 3 oritentations Test from 10-2000Hz.	Meet Table A after testing.
15	Resistance to Soldering Heat	No-heating Solder temperature 260C+/-5 deg C Immersion time 10s	Meet Table A after testing. Pre-heating 150C +/-10 deg C, 60s to 90s
17	ESD	Per AEC-Q200-002	ESD Rank: refer to the Item3 (Rating). Meet Table A after testing
18	Solderbility	Per J-STD-002	Method b : Not Applicable 90% of the terminations is to be soldered.
19	Electrical Characterization	Measured : Inductance	No defects
20	Flammability	Per UL-94	Not Applicable
21	Board Flex	Epoxy-PCB(1.6mm) Deflection 2mm(min) Holding time 60s	Meet Table B after testing. <u>Table B</u> Appearance No damage DC resistance Change Within ±10%
22	Terminal Strength	Per AEC-Q200-006 A force of 17.7N for 60s	Murata Deviation Request: 5N No defects

7. Specification of Packaging

7.1 Appearance and Dimensions of paper tape (8mm-wide)



(in mm)

7.2 Specification of Taping

- (1) Packing quantity (standard quantity)
- 10,000 pcs. / reel
- (2) Packing Method
 - Products shall be packed in the cavity of the base tape and sealed by top tape.
- (3) Sprocket hole
 - The sprocket holes are to the right as the tape is pulled toward the user.
- (4) Spliced point
- Base tape and Top tape has no spliced point.
- (5) Missing components number
 - Missing components number within 0.1 % of the number per reel or 1 pc., whichever is greater, and are not continuous. The Specified quantity per reel is kept.

7.3 Pull Strength

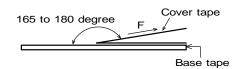
Top tape	5N min.
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7.4 Peeling off force of cover tape

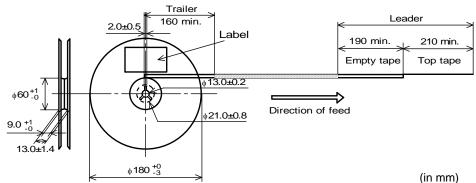
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Speed of Peeling off	300mm/min
Peeling off force	0.1N to 0.6N
	(minimum value is typical)



7.5 Dimensions of Leader-tape, Trailer and Reel

There shall be leader-tape (top tape and empty tape) and trailer-tape (empty tape) as follows.



7.6 Marking for reel

Customer part number, MURATA part number, Inspection number(*1) ,RoHS Marking(*2), Quantity etc ···

*1) < Expression of Inspection No.>

$$\frac{\square}{(1)} \quad \underbrace{OOOO}_{(2)} \\ \underbrace{\times \times \times}_{(3)}$$

(1) Factory Code
 (2) Date First digit : Year / Last digit of year Second digit: Month / Jan. to Sep. → 1 to 9, Oct. to Dec. → O, N, D Third, Fourth digi : Day

(3) Serial No.

*2) <Expression of RoHS Marking>

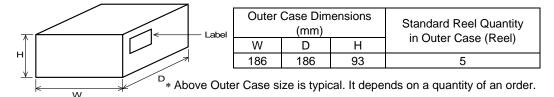
$$\begin{array}{c} \mathsf{ROHS} - \underbrace{\mathsf{Y}}_{(1)} (\underline{\Delta}) \\ \end{array}$$

(1) RoHS regulation conformity parts.(2) MURATA classification number

7.7 Marking for Outside package (corrugated paper box)

Customer name, Purchasing order number, Customer part number, MURATA part number, RoHS Marking(*2) ,Quantity, etc ···

7.8. Specification of Outer Case



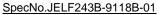
8. Δ Caution

8.1 Caution(Rating)

Do not exceed maximum rated current of the product. Thermal stress may be transmitted to the product and short/open circuit of the product or falling off the product may be occurred.

8.2 Fail-safe

Be sure to provide an appropriate fail-safe function on your product to prevent a second damage that may be caused by the abnormal function or the failure of our product.





8.3 Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Power plant control equipment
- (5) Medical equipment
- (6) Transportation equipment (trains, ships, etc.)(7) Traffic signal equipment
- (8) Disaster prevention / crime prevention equipment
- uipment (9) Data-processing equipment
 - (10) Applications of similar complexity and /or reliability requirements to the applications listed in the above

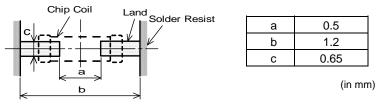
9. Notice

Products can only be soldered with reflow.

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

9.1 Land pattern designing



9.2 Flux, Solder

Use rosin-based flux.

Don't use highly acidic flux with halide content exceeding 0.2(wt)% (chlorine conversion value).

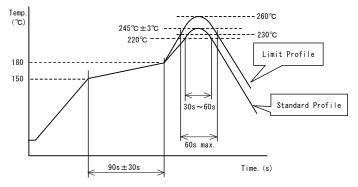
- Don't use water-soluble flux.
- ·Use Sn-3.0Ag-0.5Cu solder.
- Standard thickness of solder paste : $100 \,\mu m$ to $150 \,\mu m$.

9.3 Reflow soldering conditions

Inductance value may be changed a little due to the amount of solder.

- So, the chip coil shall be soldered by reflow so that the solder volume can be controlled.
- •Pre-heating should be in such a way that the temperature difference between solder and product surface is limited to 150°C max. Cooling into solvent after soldering also should be in such a way that the temperature difference is limited to 100°C max.
- Insufficient pre-heating may cause cracks on the product, resulting in the deterioration of products quality. •Standard soldering profile and the limit soldering profile is as follows.
- The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.

•Reflow soldering profile



	Standard Profile	Limit Profile	
Pre-heating	150°C~180°C、90s±30s		
Heating	above 220°C, 30s~60s	above 230°C, 60s max.	
Peak temperature	245°C±3°C	260°C,10s	
Cycle of reflow	2 times	2 times	

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9.4 Reworking with soldering iron

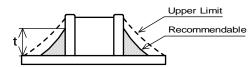
The following conditions must be strictly followed when using a soldering iron.

Pre-heating	150°C,1 min	
Tip temperature	350°C max.	
Soldering iron output	80W max.	
Tip diameter	¢3mm max.	
Soldering time	3(+1,-0)s	
Time	2 times	

Note :Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the products due to the thermal shock.

9.5 Solder Volume

- Solder shall be used not to be exceed the upper limits as shown below.
- Accordingly increasing the solder volume, the mechanical stress to Chip is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.



 $1/3T \leq t \leq T$ T:thickness of product

9.6 Mount Shock

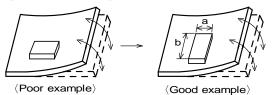
Over Mechanical stress to products at mounting process causes crack and electrical failure etc.

9.7 Product's location

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subjected to the mechanical stress due to warping the board.

[Products direction]



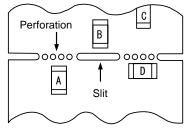
Products shall be located in the sideways direction (Length:a < b) to the mechanical stress.

(2) Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D*1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



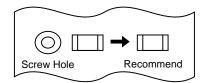
*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation. If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

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(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



9.8 Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max.(40°C max for IPA.)
- (2) Ultrasonic cleaning shall comply with the following conditions with avoiding the resonance phenomenon at the mounted products and P.C.B.

Power: 20 W / I max. Frequency: 28kHz to 40kHz Time: 5 min max.

(3) Cleaner

1. Alcohol type cleaner

Isopropyl alcohol (IPA)

- 2. Aqueous agent PINE ALPHA ST-100S
- (4) There shall be no residual flux and residual cleaner after cleaning. In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.
- (5) Other cleaning Please contact us.

9.9 Resin coating

The inductance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating / molding products. So please pay your careful attention when you select resin.

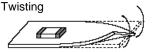
In prior to use, please make the reliability evaluation with the product mounted in your application set.

9.10 Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.





9.11 Storage and Handling Requirements

(1) Storage period

Use the products within 6 months after deliverd.

Solderability should be checked if this period is exceeded.

- (2) Storage conditions
 - Products should be stored in the warehouse on the following conditions.
 - Temperature: -10°C to 40°C

Humidity: 15% to 85% relative humidity No rapid change on temperature and humidity

Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.

Products should be storaged on the palette for the prevention of the influence from humidity, dust and so on.
 Products should be storaged in the warehouse without heat shock, vibration, direct sunlight and so on.

Products should be storaged in the watehouse without heat shock, vibration, direct suffight and
 Products should be storaged under the airtight packaged condition.

(3) Handling Condition

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.



10. Δ Note

- (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2) You are requested not to use our product deviating from the reference specifications.
- (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.

